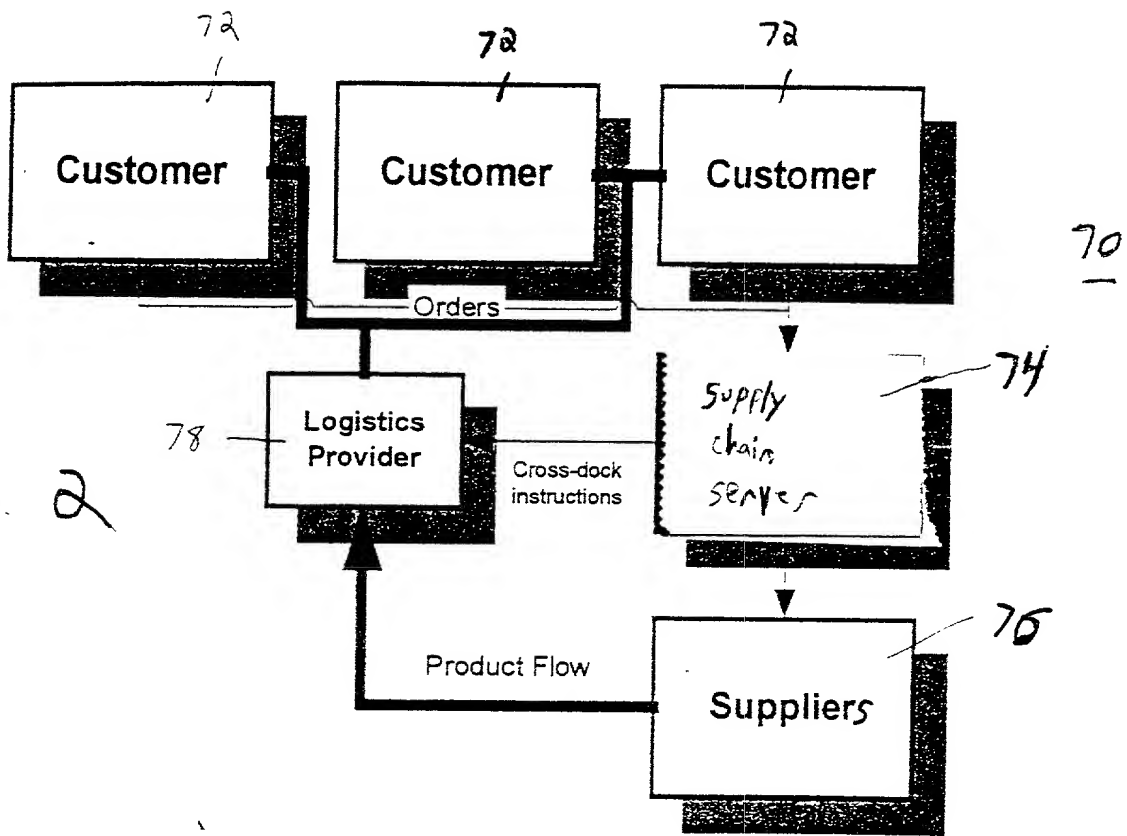


Fig. 1

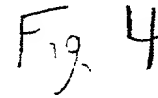
Prior Art

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Fig. 2



Parameter	Unit	Value	Standard Error	95% CI	P-value
β_0		0.000	0.000	0.000	0.000
β_1		0.000	0.000	0.000	0.000
β_2		0.000	0.000	0.000	0.000
β_3		0.000	0.000	0.000	0.000
β_4		0.000	0.000	0.000	0.000
β_5		0.000	0.000	0.000	0.000
β_6		0.000	0.000	0.000	0.000
β_7		0.000	0.000	0.000	0.000
β_8		0.000	0.000	0.000	0.000
β_9		0.000	0.000	0.000	0.000
β_{10}		0.000	0.000	0.000	0.000
β_{11}		0.000	0.000	0.000	0.000
β_{12}		0.000	0.000	0.000	0.000
β_{13}		0.000	0.000	0.000	0.000
β_{14}		0.000	0.000	0.000	0.000
β_{15}		0.000	0.000	0.000	0.000
β_{16}		0.000	0.000	0.000	0.000
β_{17}		0.000	0.000	0.000	0.000
β_{18}		0.000	0.000	0.000	0.000
β_{19}		0.000	0.000	0.000	0.000
β_{20}		0.000	0.000	0.000	0.000
β_{21}		0.000	0.000	0.000	0.000
β_{22}		0.000	0.000	0.000	0.000
β_{23}		0.000	0.000	0.000	0.000
β_{24}		0.000	0.000	0.000	0.000
β_{25}		0.000	0.000	0.000	0.000
β_{26}		0.000	0.000	0.000	0.000
β_{27}		0.000	0.000	0.000	0.000
β_{28}		0.000	0.000	0.000	0.000
β_{29}		0.000	0.000	0.000	0.000
β_{30}		0.000	0.000	0.000	0.000
β_{31}		0.000	0.000	0.000	0.000
β_{32}		0.000	0.000	0.000	0.000
β_{33}		0.000	0.000	0.000	0.000
β_{34}		0.000	0.000	0.000	0.000
β_{35}		0.000	0.000	0.000	0.000
β_{36}		0.000	0.000	0.000	0.000
β_{37}		0.000	0.000	0.000	0.000
β_{38}		0.000	0.000	0.000	0.000
β_{39}		0.000	0.000	0.000	0.000
β_{40}		0.000	0.000	0.000	0.000
β_{41}		0.000	0.000	0.000	0.000
β_{42}		0.000	0.000	0.000	0.000
β_{43}		0.000	0.000	0.000	0.000
β_{44}		0.000	0.000	0.000	0.000
β_{45}		0.000	0.000	0.000	0.000
β_{46}		0.000	0.000	0.000	0.000
β_{47}		0.000	0.000	0.000	0.000
β_{48}		0.000	0.000	0.000	0.000
β_{49}		0.000	0.000	0.000	0.000
β_{50}		0.000	0.000	0.000	0.000
β_{51}		0.000	0.000	0.000	0.000
β_{52}		0.000	0.000	0.000	0.000
β_{53}		0.000	0.000	0.000	0.000
β_{54}		0.000	0.000	0.000	0.000
β_{55}		0.000	0.000	0.000	0.000
β_{56}		0.000	0.000	0.000	0.000
β_{57}		0.000	0.000	0	



Order Management: Process Flow

Demand Capture and Validation - Ad hoc demand

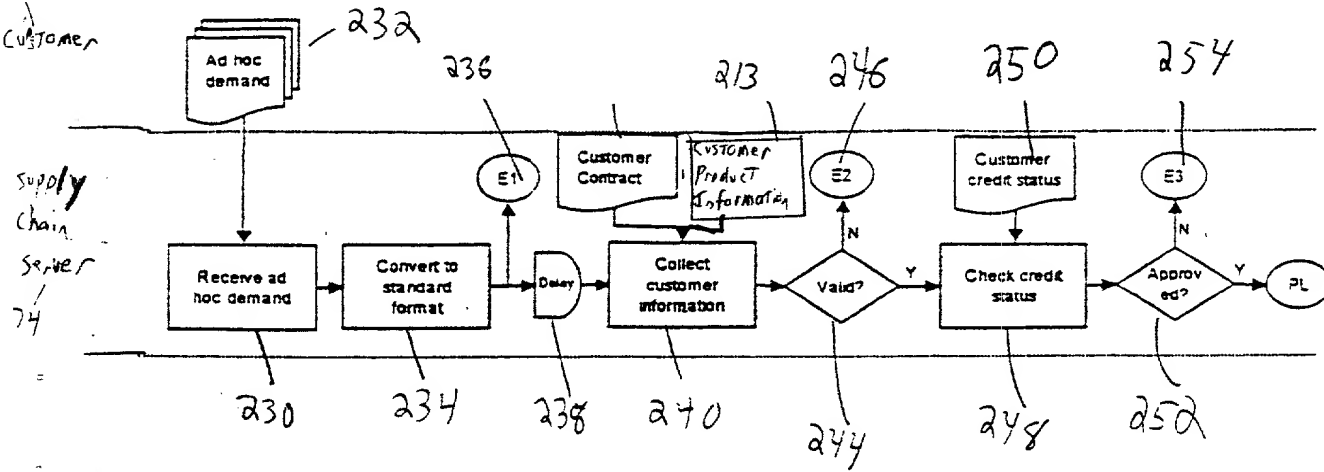


Fig. 5

Planning: Process Flow

Normal Planning Scenario

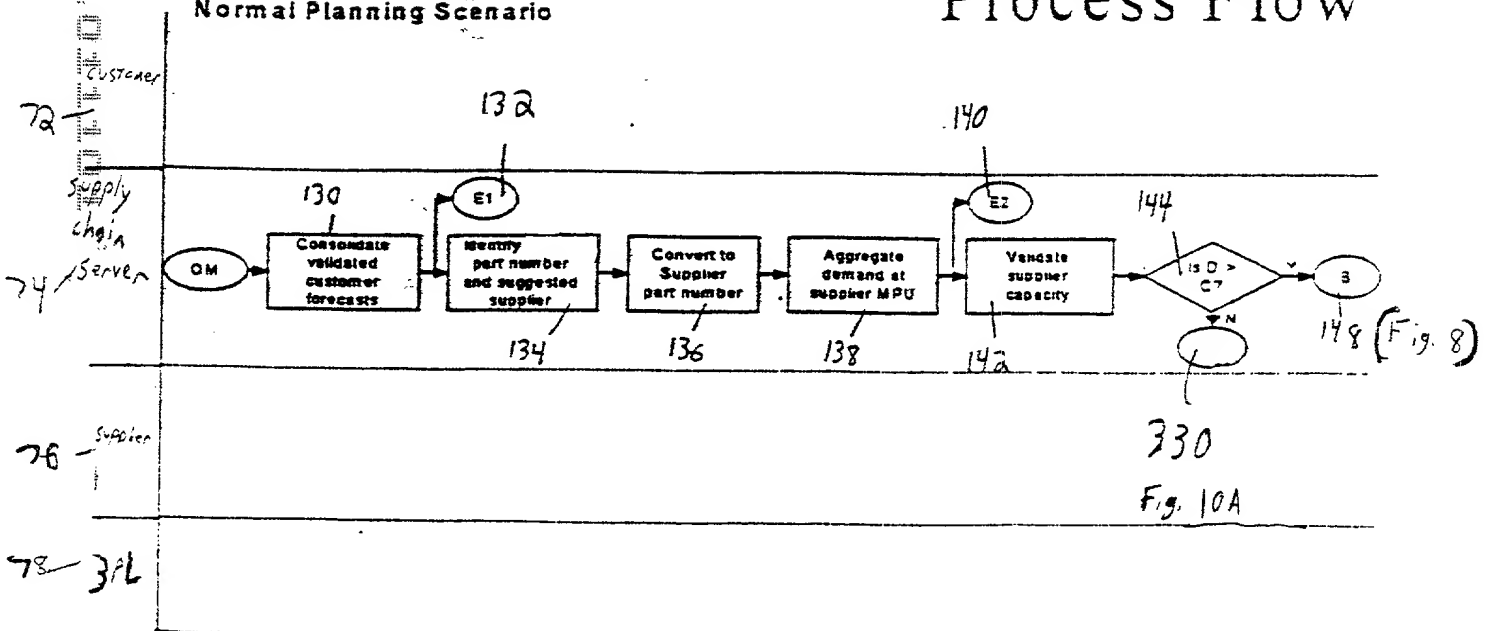


Fig. 7

Planning: Process Flow

Constrained Supply Planning Scenario (Iterative Process)

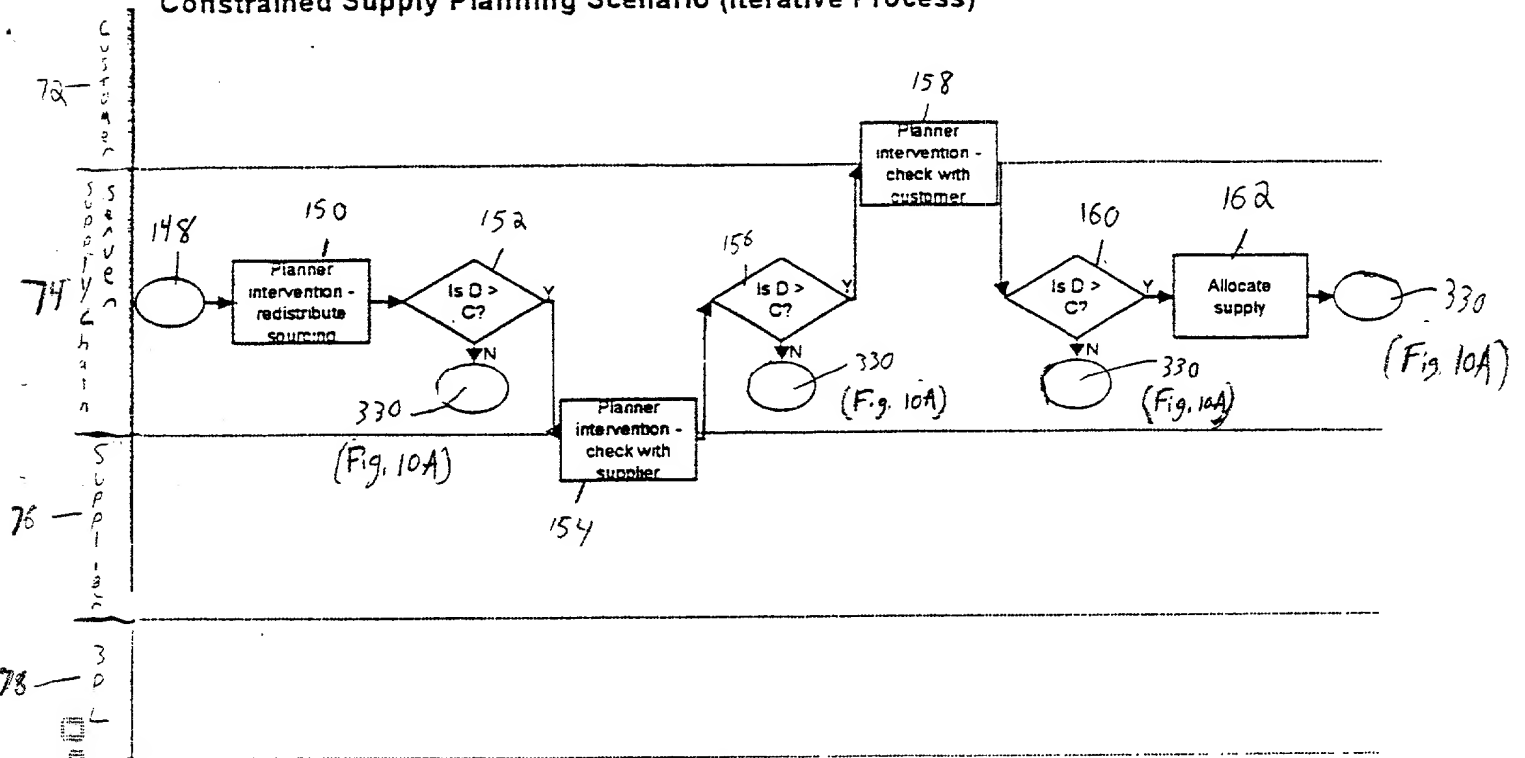


Fig. 8

Planning: Process Flow --

Ad Hoc Order Planning Scenario

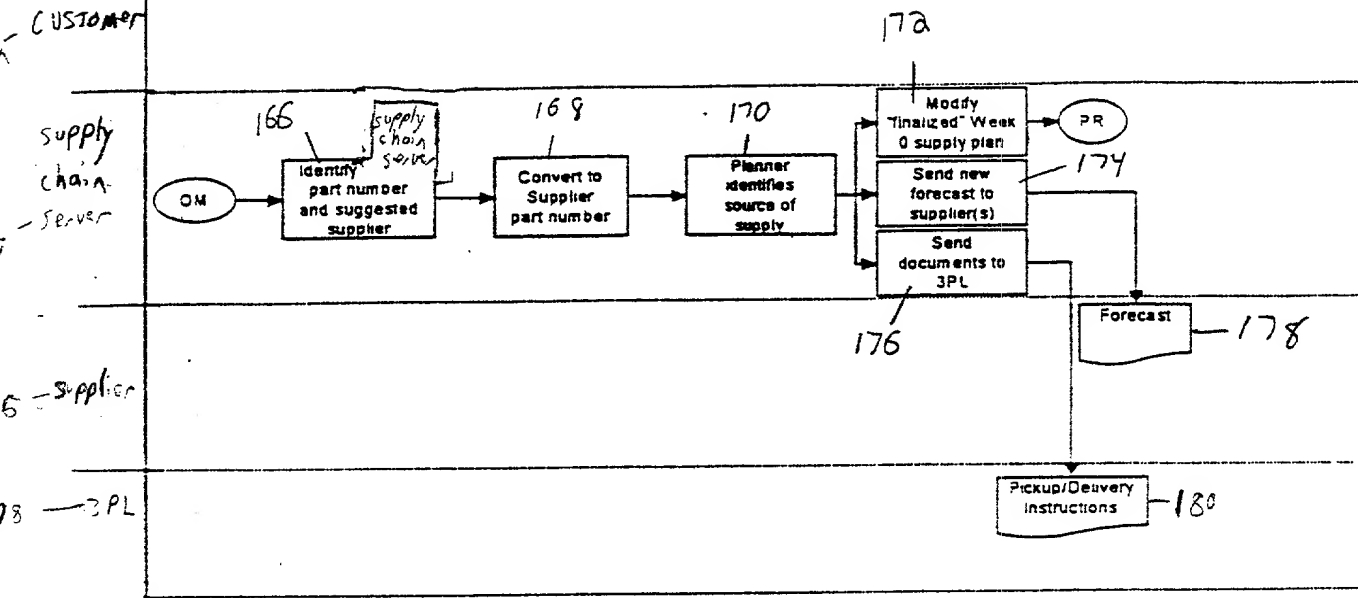


Fig. 9

40110-0035200

Procurement: Process Flow

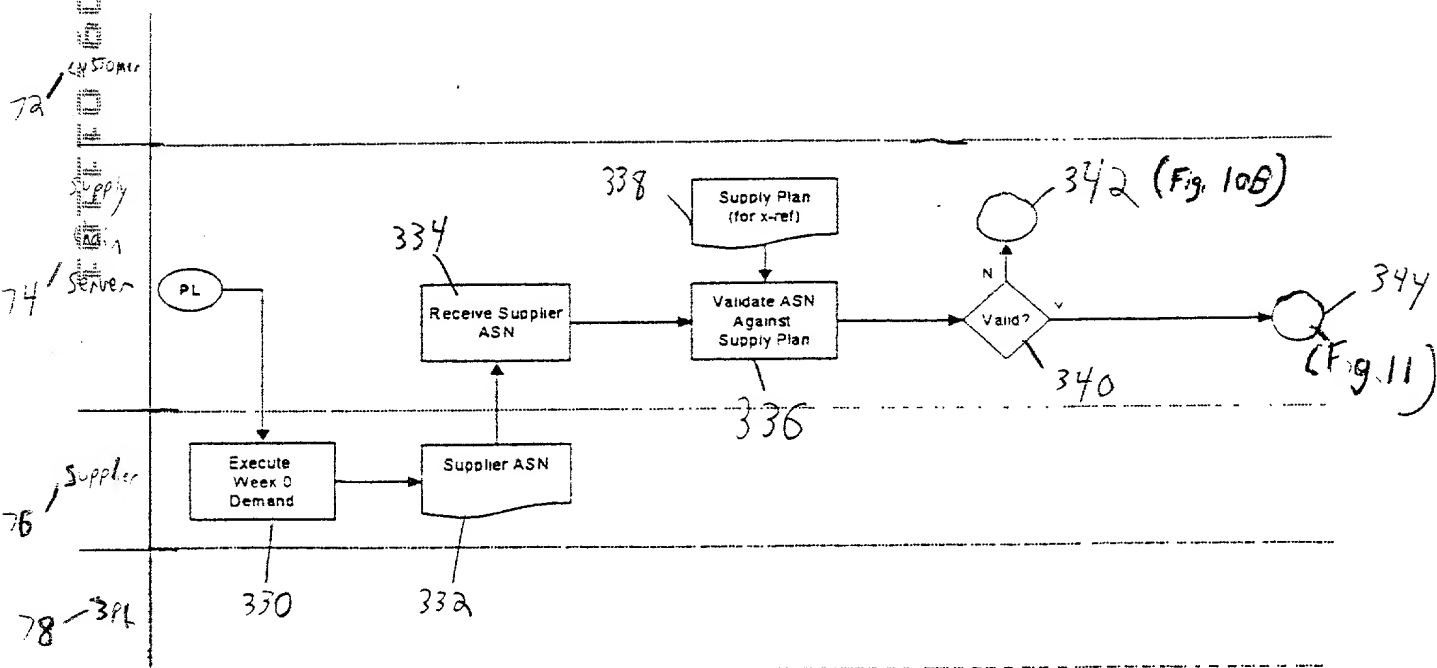


Fig 10A

Procurement: Process Flow

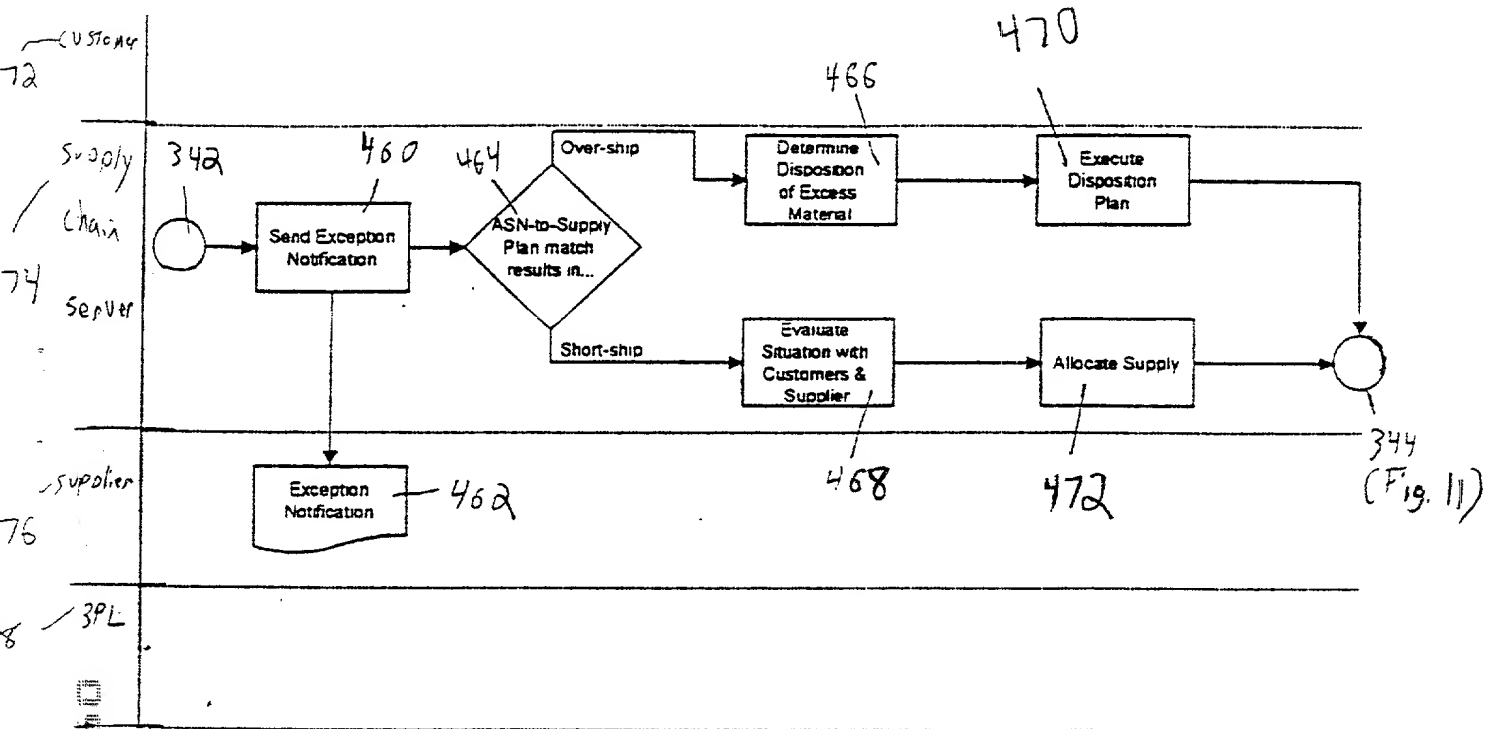
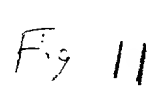


Fig. 10 B

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Procurement: Process Flow

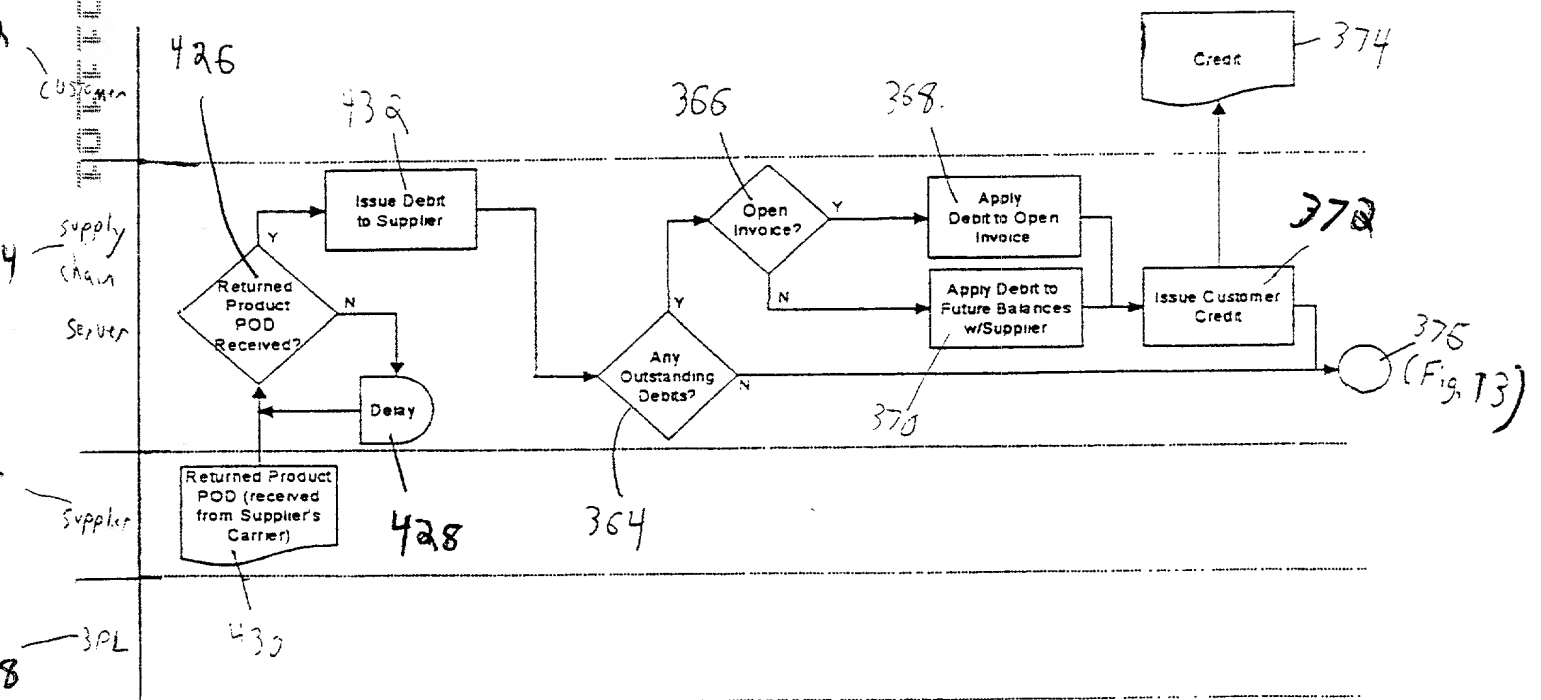


Fig. 12

Procurement: Process Flow

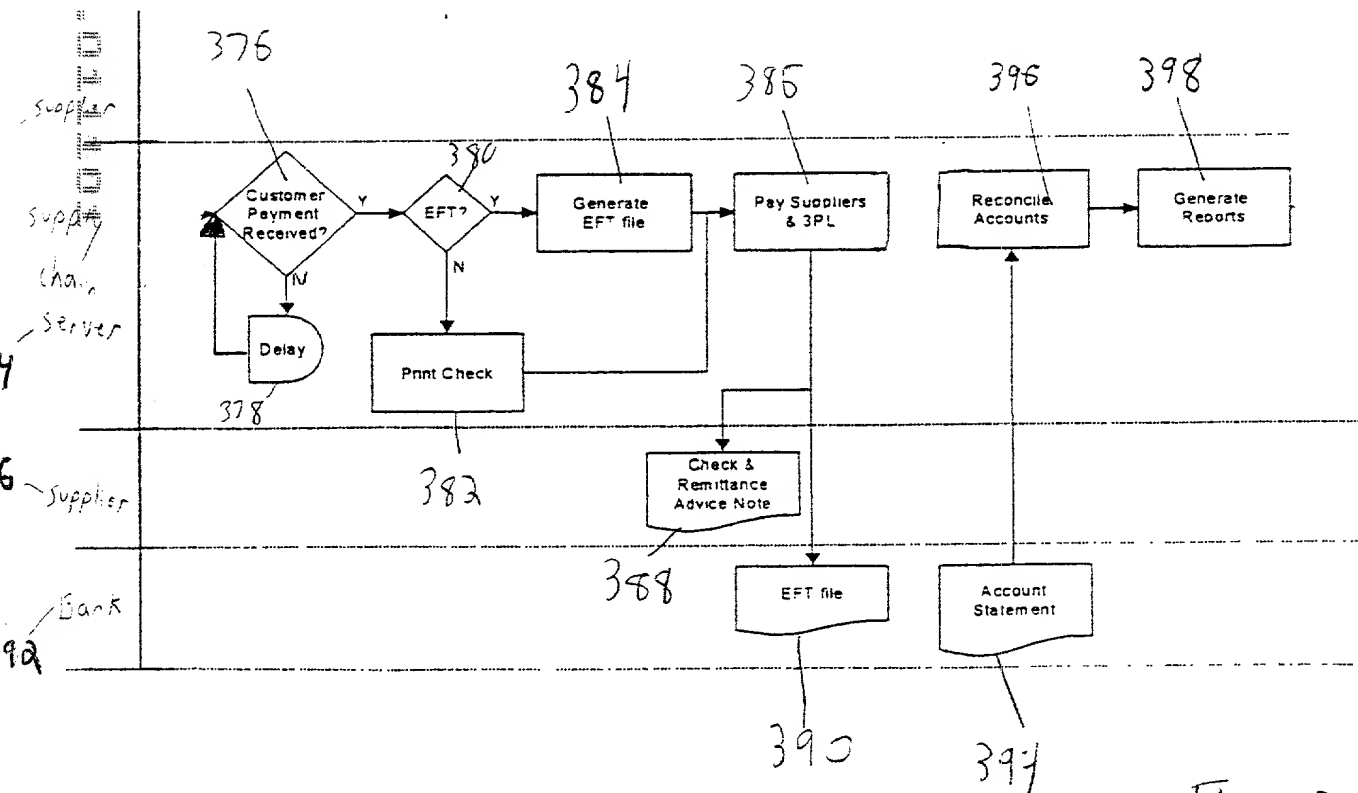


Fig. 13

Procurement: Process Flow

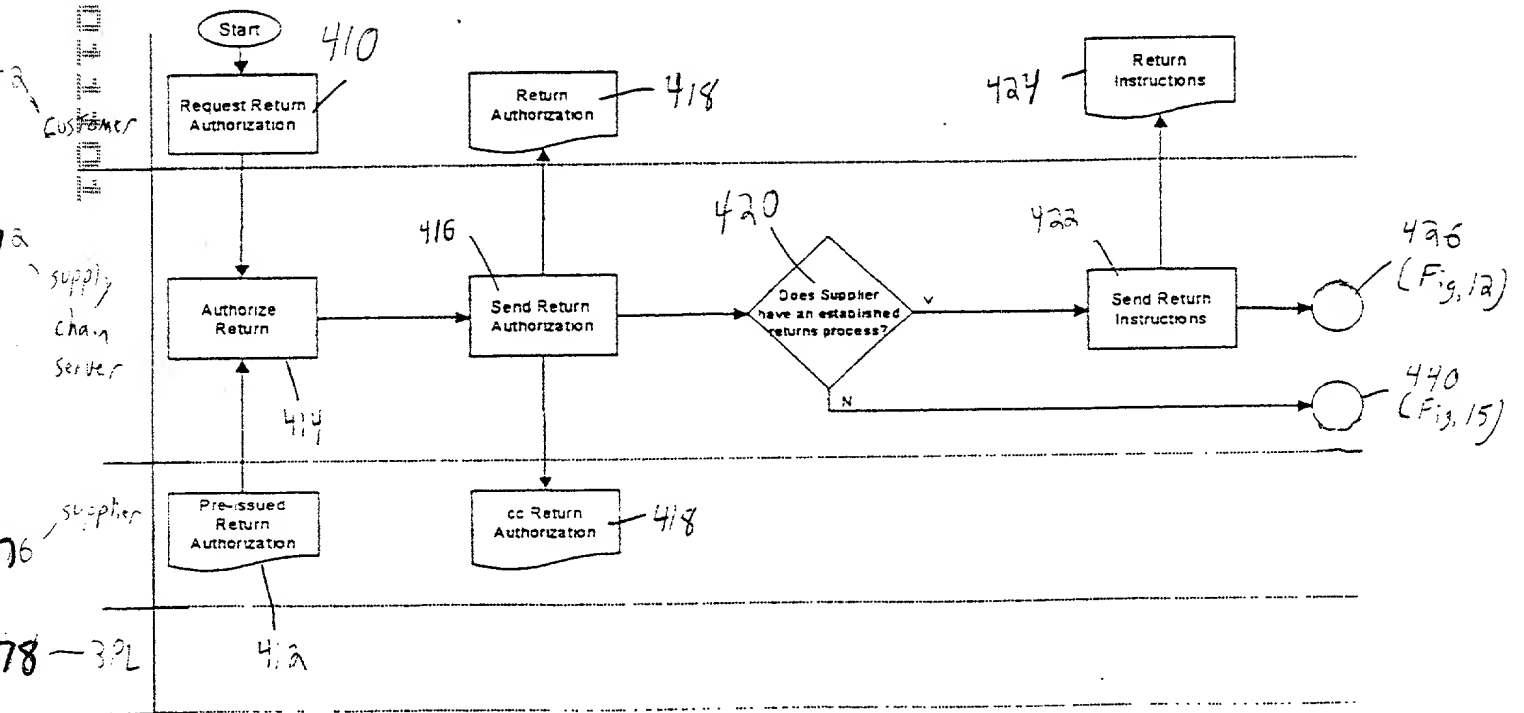


Fig. 14

Procurement: Process Flow

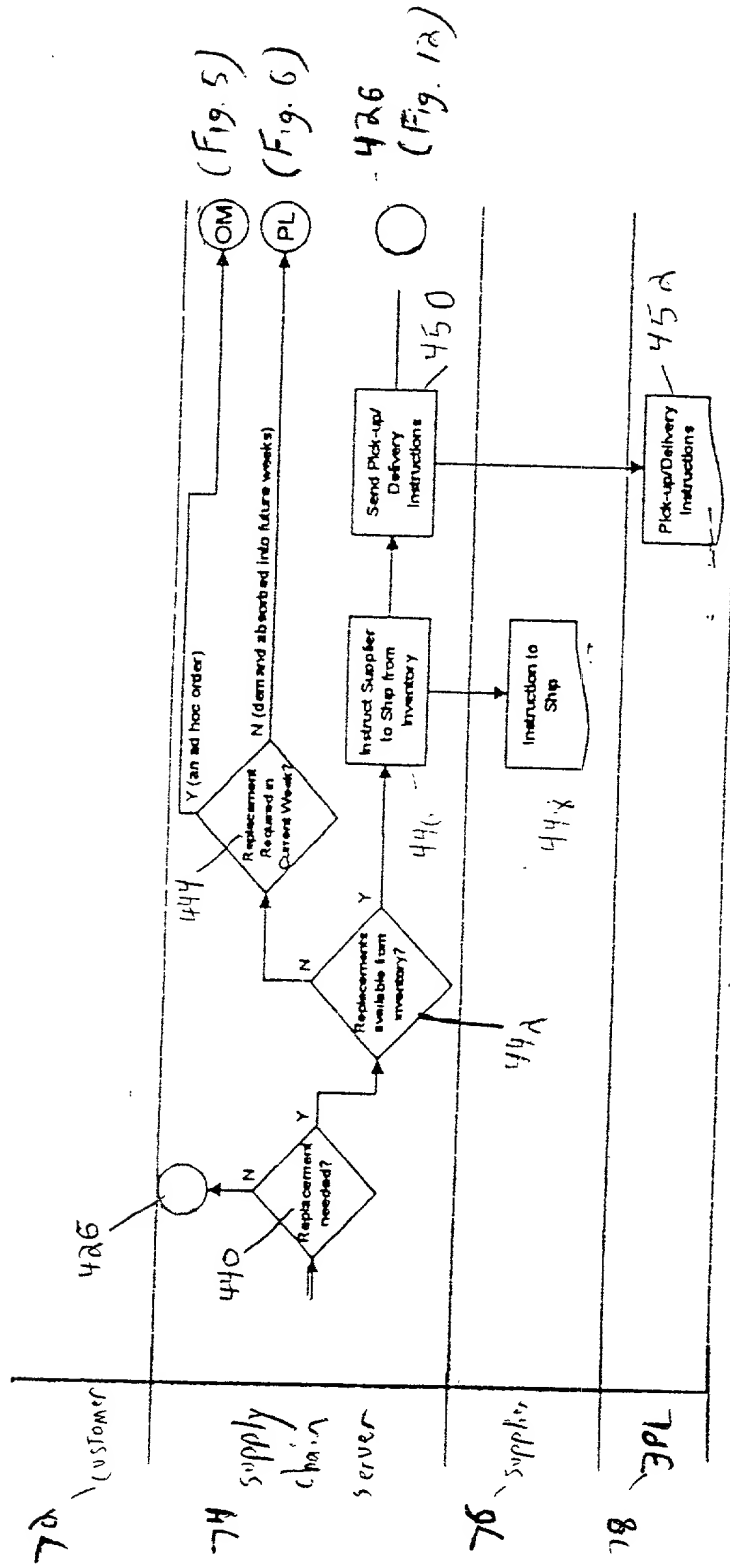


Fig. 15

Time-Phased Fulfillment Flow

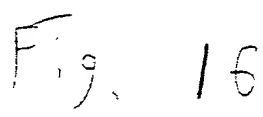


Fig. 16

Billing and Payment

Process Flow

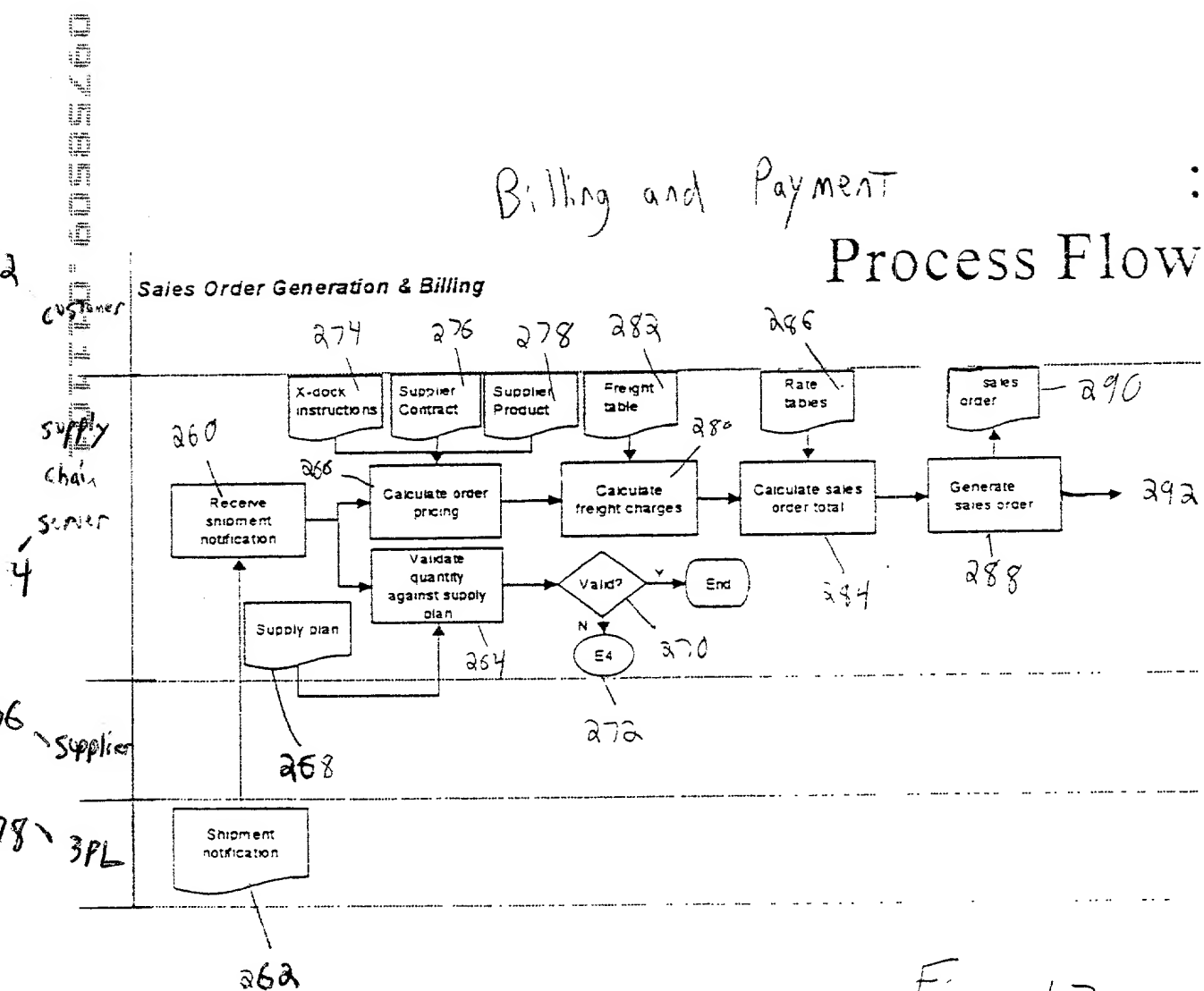


Fig. 17

Billing and Payment

Process Flow

Sales Order Generation & Billing (Cont.)

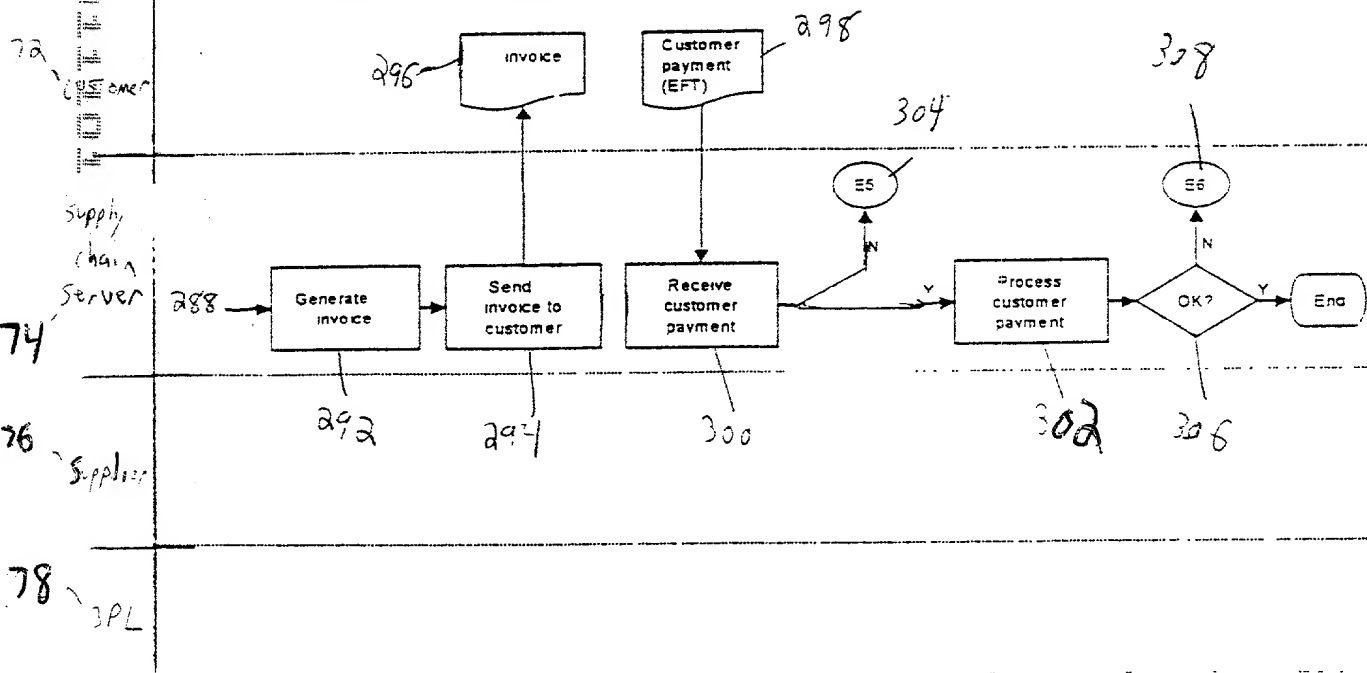
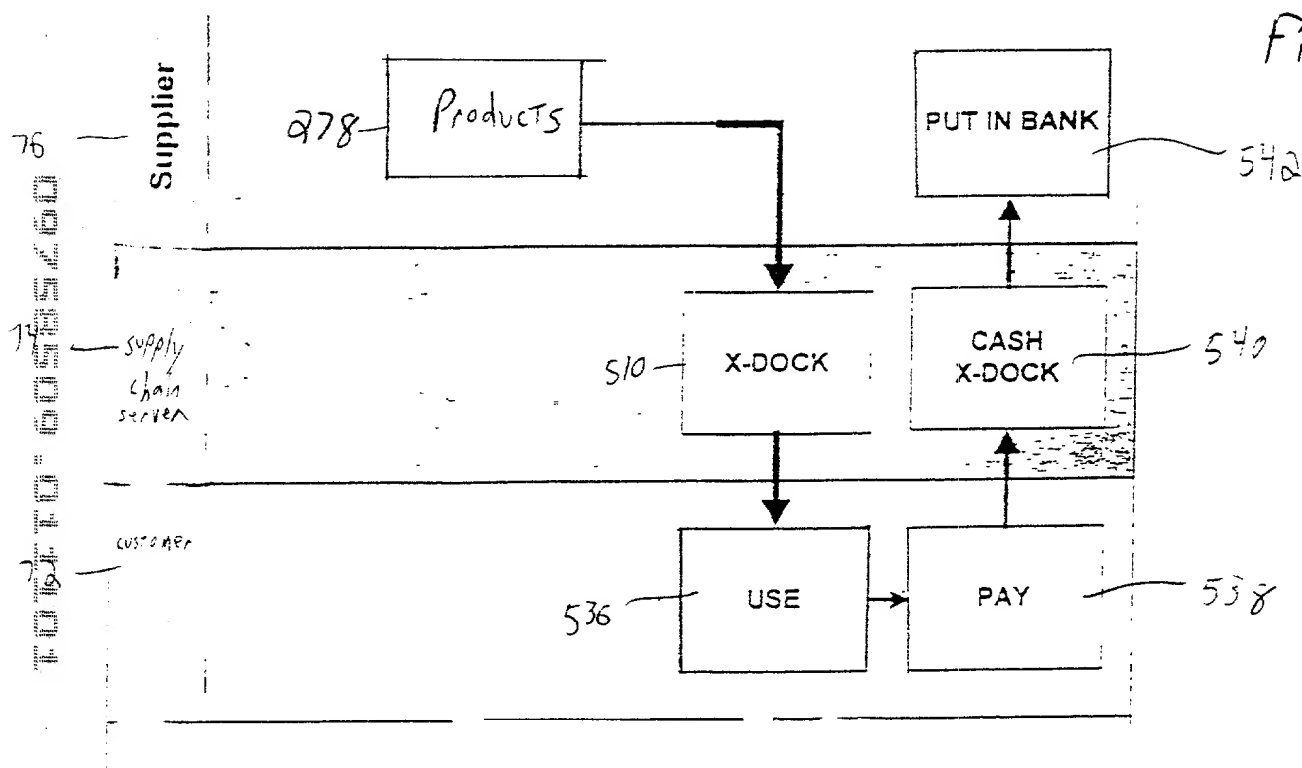


Fig. 18

Analysis

Fig. 19

Fig. 20



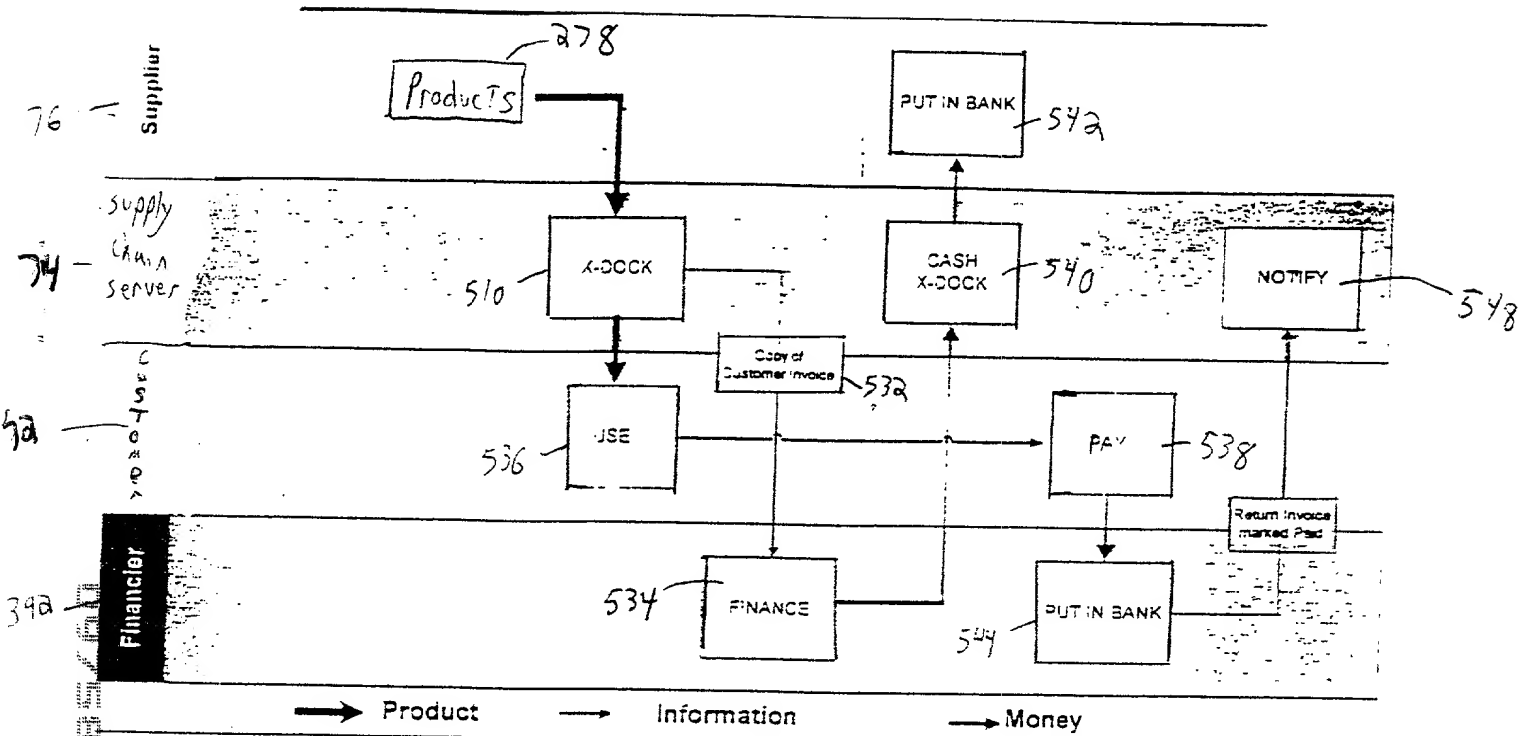


Fig. 21

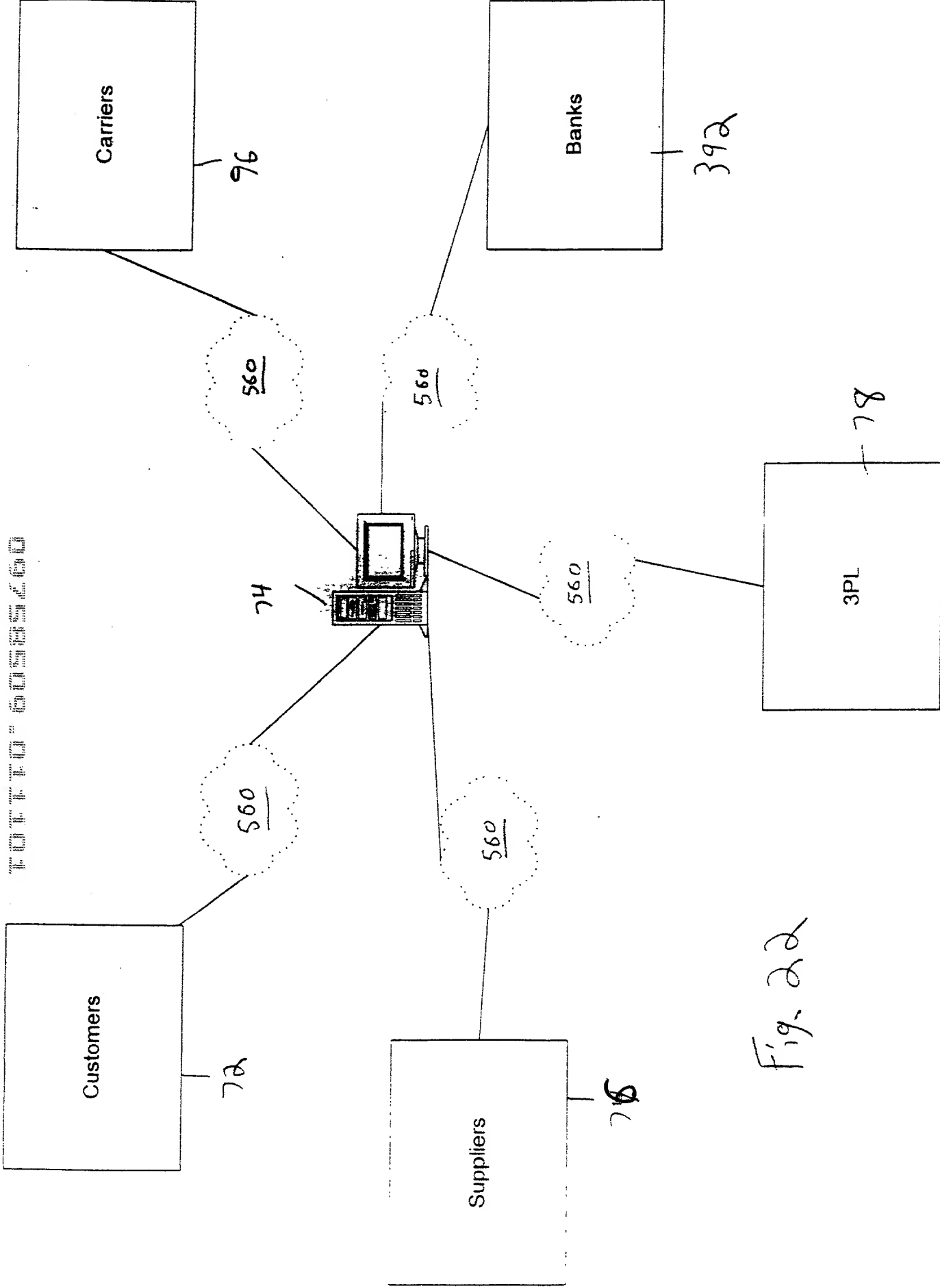


Fig. 22

FIG. 22

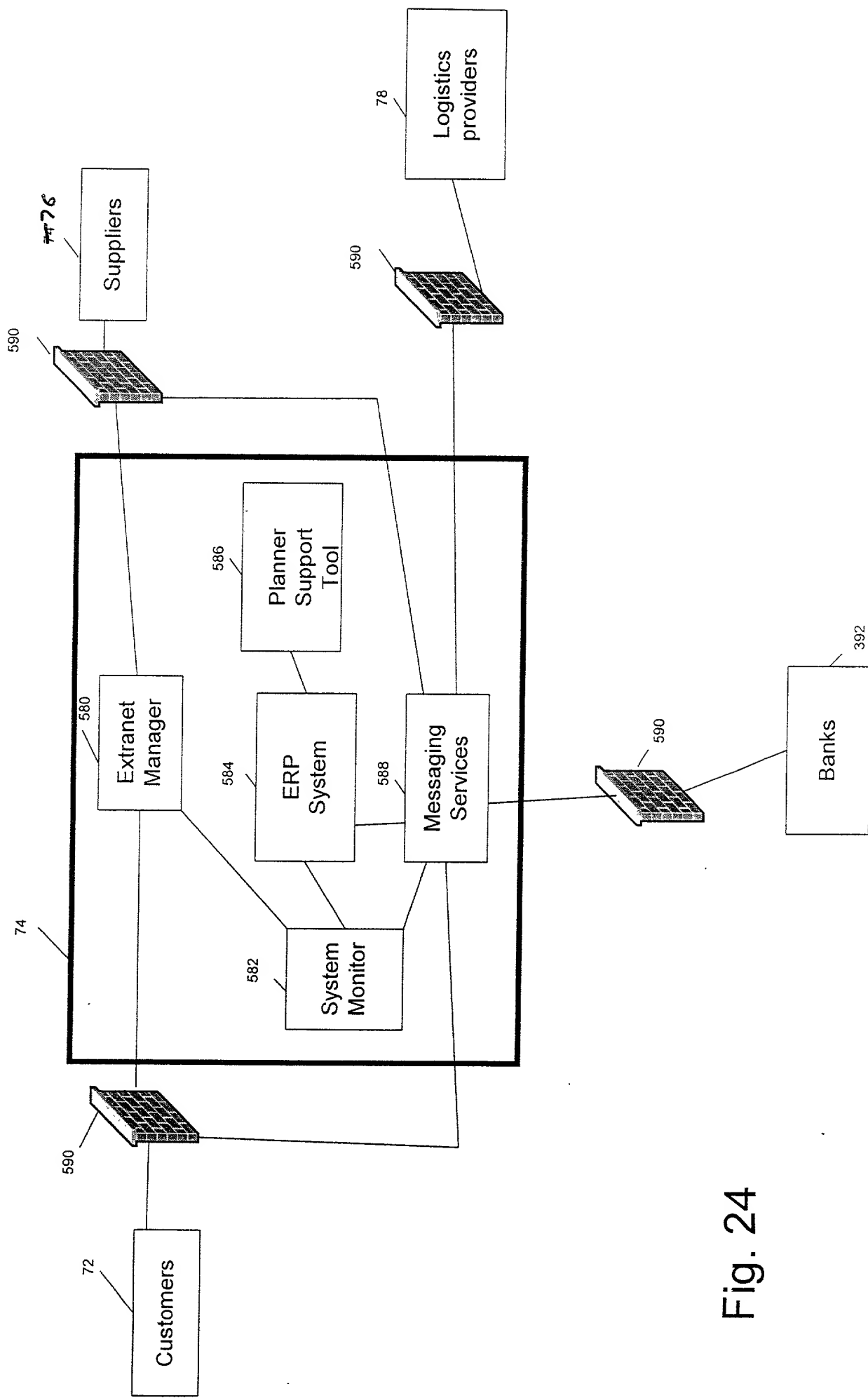


Fig. 24